






GEAR TABLE FOR INTERNALLY GEARED HUBS

Multiply by gear value obtained from chainwheel and rear sprocket gear charts.

GEAR	1	2	3	4	5
HUB					
Bendix					
Red Band	0.68	1.00			
Yellow Band	0.68	1.00			
Blue Band	1.00	1.47			
Sachs (F&S) 					
2-Speed 	1.00	1.36			
3-Speed 	0.73	1.00	1.36		
Shimano 3-Speed 					
	0.75	1.00	1.33		
Sturmey-Archer and imitations 					
3-Speed	0.75	1.00	1.33		
4-Speed	0.67	0.79	1.00	1.27	
5-Speed	0.67	0.79	1.00	1.27	1.50